

TOP 10
DEFICIENCIES
IN

New applications
for Certificates of
Suitability for
chemical purity

1

Lack of manufacturing process details

- **Deficient synthetic flow diagrams**
- **Inconsistencies in process descriptions**
- **Lack of raw material quantities**

2 & 4

Inadequate specifications for intermediates and starting materials

- **Lack of appropriate acceptance criteria for impurities**
- **Discrepancies in mass balance**

3

Absence of potential mutagenic impurities discussion

- **Lack of reference to ICH M7 when listing and classifying impurities**
- **Deficient control strategy**

5

Inadequate raw material specifications

- **Deficient specifications**
- **Missing impact of raw materials on impurity profile**

6

Inadequate addressing of reprocessing and recovery

- **Lack of detailed description**
- **Absence of Clarity on reprocessing triggers**

7

Lack of Nitrosamines risk assessment

- **Appropriate Guidelines not used for building comprehensive risk assessment**
- **Absence of discussion of risks from materials and degradation**

8

Failure to address related substances

- **Missing discussion beyond Ph. Eur. impurities**
- **Suitability of Ph.Eur. monograph to control in house impurities not addressed**

9

Deficient discussion on residual solvents

- **Missing LOD when “not detected” claims**
- **Lack of discussion for class 1 solvents**

10

Inadequate starting material identification

- Requirements for acceptable starting materials not in line with ICH Q11 and Q&A
- Starting materials misidentified as reagents



[Source document](#)